

Work Order ID 117846-2

117846

Page 1

May-05-14 11:45:53 AM

Item ID: D206-628-023

Revision ID:

Item Name: Heli-Access-Step™ LH

Start Date: 5/05/14

Start Qty: 4.00

4

Required Date: 5/05/14

Req'd Qty: 4.00

4

Reference:

Approvals:

Process Plan: MLSDate: 14-05-06

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

N9000040100

Setup Start

NS1

Stop

NS2

Cust Item ID:

Customer:

Run Start

NR1

Stop

NR2

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
IIN D206-628	REV G								
100	Document Control	0.00							
100	DOCUMENT CONTROL								
DC	Memo	0.00							
Doc.Control -USB or Paperwork		Photocopy blue file and type labels as per PPP D206-628-023 CHG 003							
110	Pick Kit	0.00							
110									
Packaging	Memo	0.00							
Packaging									
120	QC4- 100% Inspect kits for completeness	0.00							
120									
QC	Memo	0.00							
Quality Control									

B12413 1 X4

Work Order ID 117846

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Item ID: D206-628-023

Accept

N900040100

Setup Start *NS1*

Revision ID:

Item Name: Heli-Access-Step™ LH

Stop *NS2*

Start Date: 5/05/14 Start Qty: 4.00 *4*

Cust Item ID:

Required Date: 5/05/14 Req'd Qty: 4.00 *4*

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start *NR1*
Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Packaging	0.00							
130									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPPD206-628-023								
	Location: <u>080</u>								
	PPP Rev: _____								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

MAY 08 2015

DAS
06
3-20

15/5/11 *[Signature]*

MCS

MAY 11 2015

2000 - 1 YAM

Picklist Print

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Page 1

Work Order ID: 117846

117846

Parent Item: D206-628-023

D206-628-023

Parent Item Name: Heli-Access-Step™ LH

Start Date: 5/05/14

Required Date: 5/05/14

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP Rev:D As Per Ecn766 06-01-06 JLM
 IPP Rev:E as per ecn 1118 08-02-05 DD verified by:EC
 IPP rev F ncr 09-004 09.01.09 EC verified by:DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN3C4A		Purchased	No			120	Each	3,746.000	3	12			DAS 27 9-89
4 *AN3C4A*									**	131420			DAS 26 9-89
Bolt													

DAS
46
9-89

DAS
27
9-89

MAY 06 2015

Location	Loc Qty	Loc Code
FG	20	
122814	20	
Return2014	9	
124221	9	
ST350	113	
125388	3	
M128606	6	
M128739	104	
ST350/513	538	
M128606	538	
ST512	3	
124221	3	
ST513	3063	
M127410	1	
M127832	62	
M128634	1000	
M128879	2000	

MAR 21 2015

DAS
26
9-89

Picklist Print

May-05-14 11:45:50 AM

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Work Order ID: 117846

117846

Parent Item: D206-628-023

D206-628-023

Parent Item Name: Heli-Access-Step™ LH

Start Date: 5/05/14

Required Date: 5/05/14

Start Qty: 4.00

Required Qty: 4.00

AN4C14A

Purchased

No

120

Each

160.0000

4

16

4 *AN4C14A*

Bolt

DAS
46
9-89

**

M131452 8x

DAS
26
9-89

Location

Loc Qty

Loc Code

FG

25

118706

20

123021

5

ST356

135

m123021

2

m126176

1

m127817

32

m128403

50

m128634

50

AN4C15A

Purchased

No

120

Each

149.0000

8

32

4 *AN4C15A*

Bolt

DAS
46
9-89

**

M131377 16x

MAR 21 2015

Location

Loc Qty

Loc Code

FG

10

120360

10

ST357

139

M126175

30

M128403

59

M128634

50

DAS
26
9-89

May-05-14 11:45:51 AM

Shop Packet Print

Page 2

Picklist Print

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Work Order ID: 117846

117846

Parent Item: D206-628-023

D206-628-023

Parent Item Name: Heli-Access-Step™ LH

Start Date: 5/05/14

Required Date: 5/05/14

Start Qty: 4.00

Required Qty: 4.00

D2731-7

Manufactured No

120

Each

100.0000

4

16

**

116802 x 4/4

DAS

6

9-89

4 *D2731-7*

Mounting Lug

DAS

46

9-89

27

Location

Loc Qty

Loc Code

445

2

103307

2

ST264

32

104219

32

ST445

2

98170

2

ST467

64

113240

44

75078

4

85477

10

97497

6

D2732

Manufactured No

120

f

136.9842

2

8

**

B117115

DAS

26

9-89

4 *D2732*

Rubber Extrusion

DAS

46

DAS

27

9-89

8X030 SD

Location

Loc Qty

Loc Code

ST410

136.9842368

107346

136.984237

D2842-041

Manufactured No

120

Each

0.0000

1

4

**

124/131

DAS

6

9-89

4 *D2842-041*

Step Assembly, 206 Float

12/21/2015

DAS

26

9-89

Picklist Print

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Parent Item: D206-628-023

Parent Item Name: Heli-Access-Step™ LH

117846

D206-628-023

Start Date: 5/05/14

Required Date: 5/05/14

Start Qty: 4.00

Required Qty: 4.00

D2844-1

Manufactured No

120

Each

16.0000

2

8

**

DAS

MAR 25 2015

4 *D2844-1*

Arms

DAS
46
9-89

DAS
27
9-89

2x

Location

Loc Qty

Loc Code

Return2014

4

89332

4

ST

4

116156

4

ST258

6

109149

4

89332

2

ST265

2

108870

1

99028

1

B125358

8x.4x.

DAS
26
9-89

D2844-3

Manufactured No

120

Each

14.0000

1

4

**

112709x2

DAS

6

9-89

4 *D2844-3*

Arms

Location

Loc Qty

Loc Code

Return2014

2

74695

2

ST258

12

104519

3

109056

5

116157

2

74695

1

98949

1

~~XXXXXXXXXX~~

2

MAR 21 2015

DAS
27
9-89

2

B98949
x B129577

DAS
26
9-89

Picklist Print

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Work Order ID: 117846

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Parent Item: D206-628-023

D206-628-023

Parent Item Name: Heli-Access-Step™ LH

Start Date: 5/05/14

Required Date: 5/05/14

Start Qty: 4.00

Required Qty: 4.00

D3394-043

Manufactured No

120

Each

44.0000

4

16

DAS

26

9-89

4 ***D3394-043***

Lug

DAS
46
9-89

DAS
27
9-89

2X

Location

Loc Qty

Loc Code

ST465

44

103484

34

62930

2

80217

4

89729

4

116859X 8
124220X 4X

DAS
6
9-89

MS21043-4

Purchased

No

120

Each

4,010.000

12

48

4 ***MS21043-4***

Nut

DAS
46
9-89

DAS
27
9-89

2X

Location

Loc Qty

Loc Code

FG

40

104603

40

ST315

180

m128429

180

ST509

3790

m127255

14

m128300

776

m128798

1500

m128818

1500

131697X 18X

DAS
6
9-89

MAR 21 2015

DAS

26

9-89

77X

Picklist Print

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Work Order ID: 117846

Parent Item: D206-628-023

Parent Item Name: Heli-Access-Step™ LH

117846

D206-628-023

Start Date: 5/05/14

Required Date: 5/05/14

Start Qty: 4.00

Required Qty: 4.00

NAS1149C0363R

Purchased

No

120

Each

1,371.000

3

12

4 *NAS1149C0363R*

Washer

DAS
46
9-89

**

130673

6x
DAS
6
9-89

DAS
26
9-89

DAS
27
9-89 2X

Location

Loc Qty

Loc Code

FP001

632

114742

632

Return2014

6

114742

6

ST292

733

122441

133

m128591

600

NAS1149C0432R

Purchased

No

120

Each

3,640.000

24

96

4 *NAS1149C0432R*

WASHER

DAS
46
9-89

**

111314

MAR 19 2015

DAS
27
9-89 2

Location

Loc Qty

Loc Code

GA

1595

m125807

1595

ST292

39

119124

6

121255

2

122441

31

ST510a

2006

m126221

2006

111314 48x
DAS
6
9-89

DAS
26
9-89

Picklist Print

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Work Order ID: 117846

Parent Item: D206-628-023

Parent Item Name: Heli-Access-Step™ LH

117846

D206-628-023

Start Date: 5/05/14

Required Date: 5/05/14

Start Qty: 4.00

Required Qty: 4.00

4 **NAS1515H3***
Washer

DAS
46
9-89

DAS
27
9-89

Purchased

No

120

Each

308.0000

3

12

**

131697 4x.

DAS
6
9-89

Location

Loc Qty

Loc Code

FG	16	
123301	16	
Return2014	3	
123301	3	
ST297	289	
m127227	9	
m127306	58	
m128635	222	

NAS1515H4L

Purchased

No

120

Each

542.0000

24

96

**

131624 x 37x.

DAS
6
9-89

4 **NAS1515H4L ***
Washer

DAS
46
9-89

DAS
27
9-89

Location

Loc Qty

Loc Code

FG	32	
103691	32	
ST297	510	
123560	18	
m127432	14	
m127831	228	
m128635	250	

130466 x 11

MAR 19 2015

DAS
26
9-89

Work Order ID 117846

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117846

Page 1

Item ID: D206-628-023

Accept

N900040100Setup Start ***NS1***

Revision ID:

Item Name: Heli-Access-Step™ LH

Stop ***NS2***

Start Date: 5/05/14 Start Qty: 4.00

4

Cust Item ID:

Required Date: 5/05/14 Req'd Qty: 4.00

4

Customer:

Reference:

Approvals: Process Plan: MLJ Date: 14-05-06

Tooling:

Date:

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____

Date:

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
IIN D206-628	REV G								
100	Document Control	0.00							
100	DOCUMENT CONTROL								
DC	Memo	0.00							
Doc.Control -USB or Paperwork	Photocopy blue file and type labels as per PPP D206-628-023 CHG 003								
110	Pick Kit	0.00							
110									
Packaging	Memo	0.00							
Packaging									
120	QC4- 100% Inspect kits for completeness	0.00							
120									
QC	Memo	0.00							
Quality Control									

MLJ 15-03-23(4)4xMAR 21 2015OAS
6
3-89

Ref.

DAS
46
9-89

DART AEROSPACE USA, INC.

MAR 25 2015

IIN-D206-628

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5.2 D206-628-013/-014/-023/-024/-033/-033 FLOAT COMPATIBLE DART HELI-ACCESS-STEPS™ PARTS LIST

Qty -013	Qty -014	Qty -023	Qty -024	Qty -033	Qty -034	Part Number	Description
X						D206-628-013	206 A/B FLOAT STEP INST. LH
	X					D206-628-014	206 A/B FLOAT STEP INST. RH
		X				D206-628-023	206 L/L1/L3/L4 FLOAT STEP INST. LH
			X			D206-628-024	206 L/L1/L3/L4 FLOAT STEP INST. RH
				X		D206-628-033	407 FLOAT STEP INST. LH
					X	D206-628-034	407 FLOAT STEP INST. RH
				4	4	D2731-3	MOUNTING LUG
4	4	4	4			D2731-7	MOUNTING LUG
8	8	8	8	8	8	D2732-030	RUBBER CUSHION
1						D2841-041	FLOAT STEP ASSEMBLY LH
	1					D2841-042	FLOAT STEP ASSEMBLY RH
		1		1		D2842-041	FLOAT STEP ASSEMBLY LH
			1		1	D2842-042	FLOAT STEP ASSEMBLY RH
		2	2	2	2	D2844-1	ARM
		1	1	1	1	D2844-3	ARM
2	2					D2845	ARM
				4	4	D3394-041	MOUNTING LUG
				4	4	*D3394-1	*LUG
4	4			8	8	*MS35489-93	*GROMMET
4	4	4	4			D3394-043	MOUNTING LUG
4	4	4	4			*D3394-3	*LUG
8	8	8	8			*MS35489-93	*GROMMET
1	1					D4064-041	MOUNTING LUG
1	1					*D4064-1	*LUG
2	2					*MS35489-93	*GROMMET
2	2	3	3	3	3	AN3C4A	BOLT
4	4					AN4C13A	BOLT
4	4	4	4	8	8	AN4C14A	BOLT
4	4	8	8	4	4	AN4C15A	BOLT
2	2	3	3	3	3	NAS1149C0363R	WASHER (OR AN960C10)
16	16					NAS1149C0463R	WASHER (OR AN960C416)
8	8	24	24	24	24	NAS1149C0432R	WASHER (OR AN960C416L)
24	24	24	24	24	24	NAS1515H4L	WASHER
12	12	12	12	12	12	MS21043-4	NUT
2	2	3	3	3	3	NAS1515H3	WASHER

*DENOTES THAT PART IS INCLUDED IN ASSEMBLY ABOVE

5.3 QUICK RELEASE PIP PIN KIT

Qty -011	Part Number	Description
X	DSI9235-011	QUICK RELEASE PIP PIN KIT
4	BLRS-020	QUICK RELEASE PIN

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Revision: G

Date: 11.02.25

